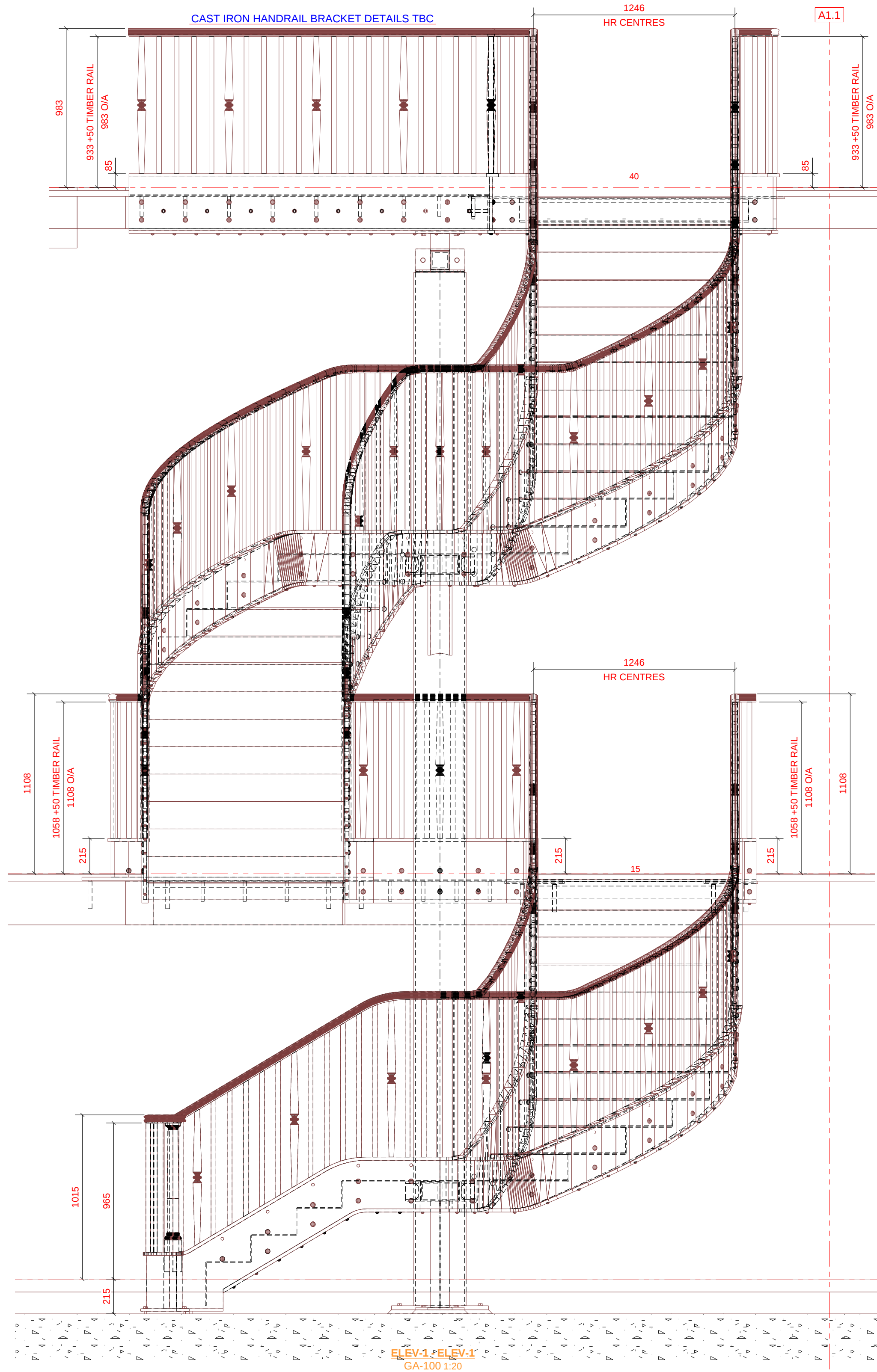
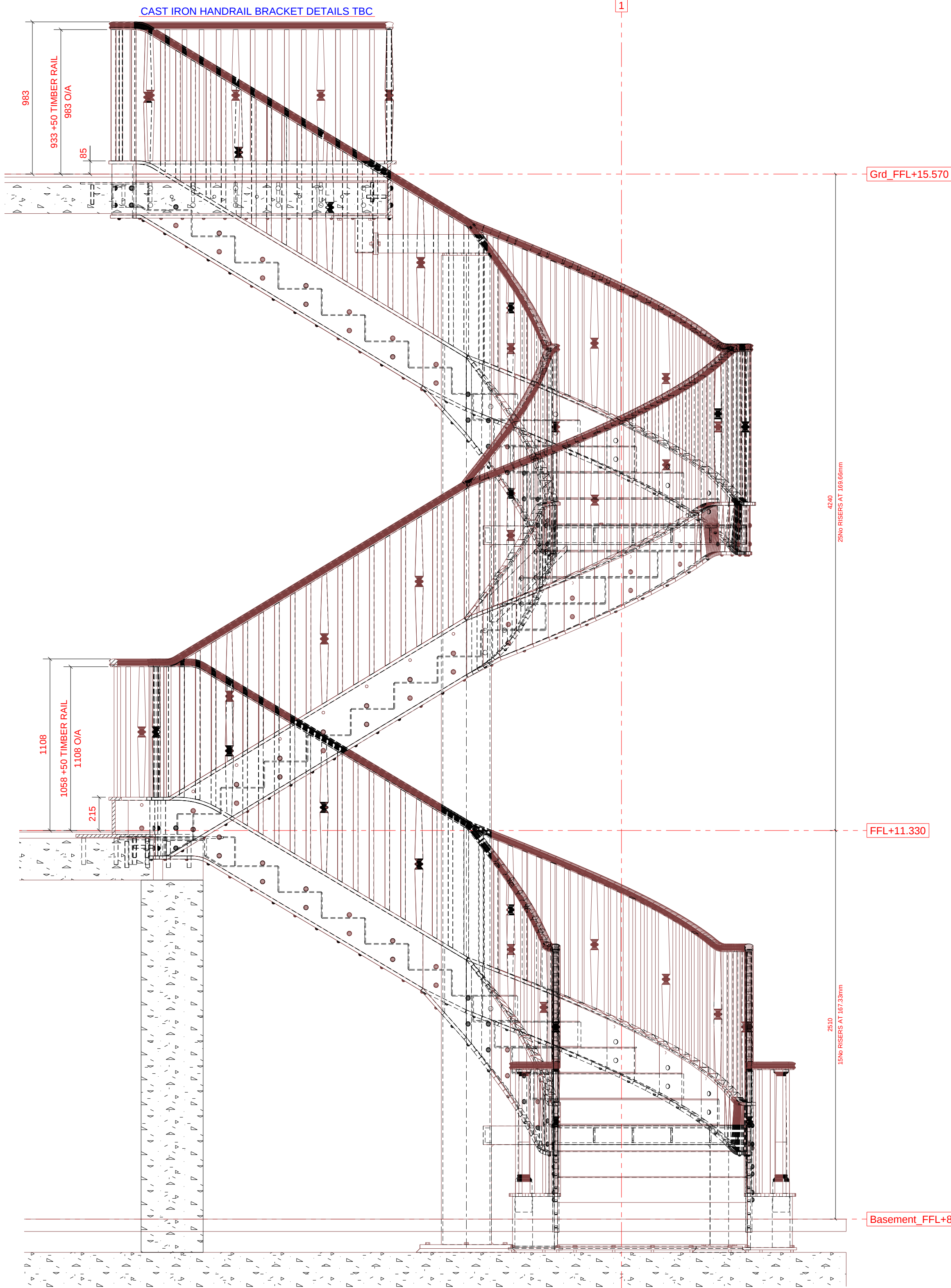




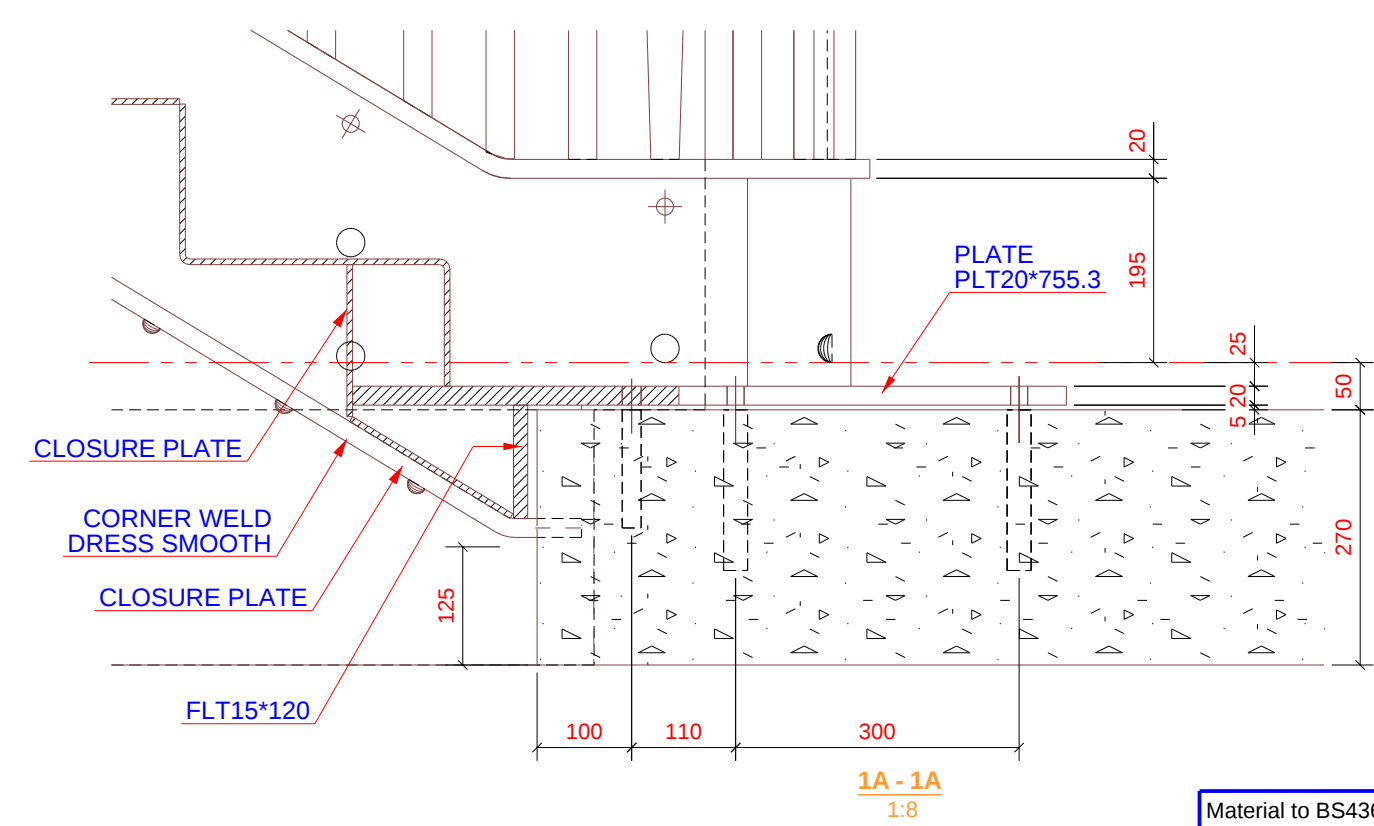
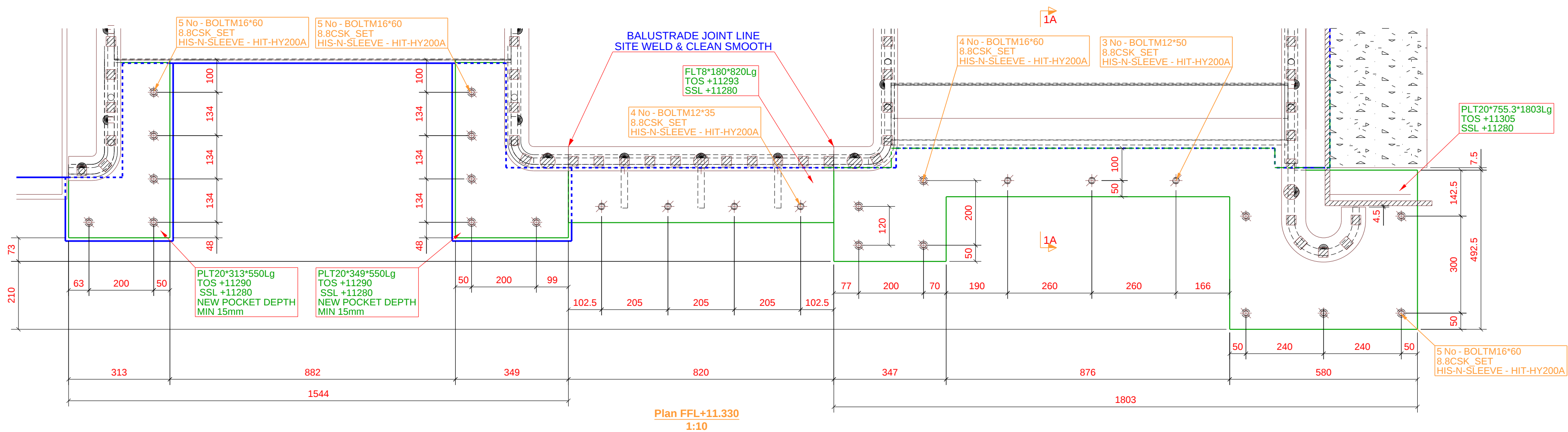
IF IN DOUBT - ASK!
NO COPIES TO BE TAKEN WITHOUT
THE PERMISSION OF
DM STEELWORK

A-C-D A1

GENERAL NOTES

CSK HOLES N/S F/S

1. ALL DIMS IN MILLIMETRES UNO
2. RADIUS ALL NOTCHES
3. REMOVE ALL BURRS AND SHARP EDGES
4. GENERAL TOLERANCE IS +/-2 mm UNO
5. ALL PLATE WORK GRADE S355
6. ALL HOLLOW STEEL GRADE S355-J2H
7. SPINDLE AS TO COMMENTS & CALCS
8. NEWEL POST AS PER SAMPLE
9. STRINGER PLT 20mm THK
10. TREAD PLATE 6mm THK
FULLY WELDED TO STRINGERS
11. FINISH PRIMER
(SITE APPLIED DECORATIVE PAINT BY OTHERS)



F	Updated to comments & Calcs	05.06.2019
E	Staircase FFL raised 20mm & Landing balustrade adjusted	04.06.2019
D	UPDATED TO CONFERENCE MEETING 21.05.19	21.05.2019
C	UPDATED TO COMMENTS & CALCS	17.05.2019
B	UPDATED TO COMMENTS	08.03.2019
A	1ST ISSUE FOR APPROVAL / COMMENTS	23.11.2018
REV MARK	REVISION DESCRIPTION	REV DATE



CLIENT			
PROJECT DESCRIPTION			
ROYAL COLLEGE OF MUSIC			
SITE ADDRESS			
LONDON			
DRAWING TITLE			
STAIR 1 - SPIRAL			
SECTIONS & DETAILS			
GENERAL ARRANGMENT			
SCALE			
1:8	1:10	1:20	
PROJECT DESIGNER		CONTACT NAME	CHECKED BY
Andy Curran		P. Walters	P.W
DRAWN BY		DRAWING CREATION DATE	
A.Cu		23.11.2018	
ACD REF No:	CONTRACT No:	REVISION	
A-C-D-227-01	241	F	
DRAWING No			
GA-101			

Material to BS4360, Grade - See Spec
Surface Finish / Prep - See Spec
Welds:- 6mm F.W. Full profile U.S.O.
FOR APPROVAL